

**DEWALT**<sup>®</sup>

**INDUSTRIAL COBALT DRILLS**



**GUARANTEED TOUGH.**<sup>®</sup>

AVAILABLE THROUGH

**GRAINGER**<sup>®</sup>

FOR THE ONES WHO GET IT DONE



## MANUFACTURING

- World Class Manufacturing
- 110,000 Sq. Ft. Facility
- ISO 9001 Certified
- 50 Years of Experience



## LEADERSHIP PRODUCT PERFORMANCE

- Patented Technologies
- Advanced Process Controls
- Highly Automated
- Best-in-Class Product



## CUSTOMER SERVICE

Our Customer Service team is here to assist you 8am to 7pm Monday – Friday EST  
**1-800-235-2000**



## ONLINE ORDERING

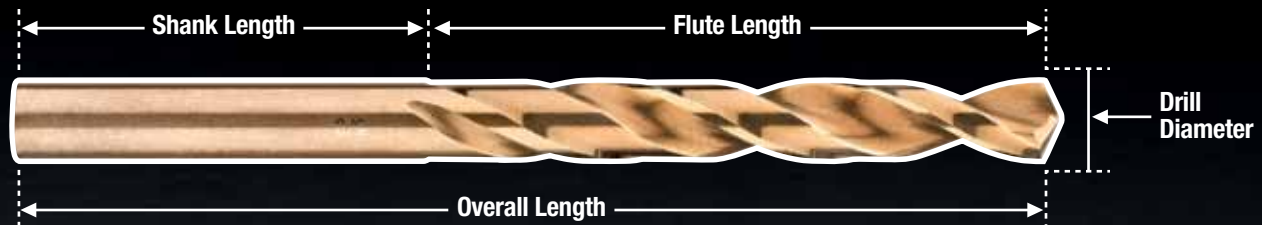
- 24-7 Electronic Ordering
- Place and Track Orders On Line
- Contact Customer Service or a DeWALT Representative For More Information



## FAST TRACK

- Two Distribution Centers to Expedite Your Orders
  1. Ft. Mill, South Carolina
  2. Rialto, California
- Place Order By 2pm - Order ships same day
- Place Order After 2pm - Order ships within 24 hrs
- Contact Customer Service or a DeWALT Representative For More Information

# TECHNICAL INFORMATION

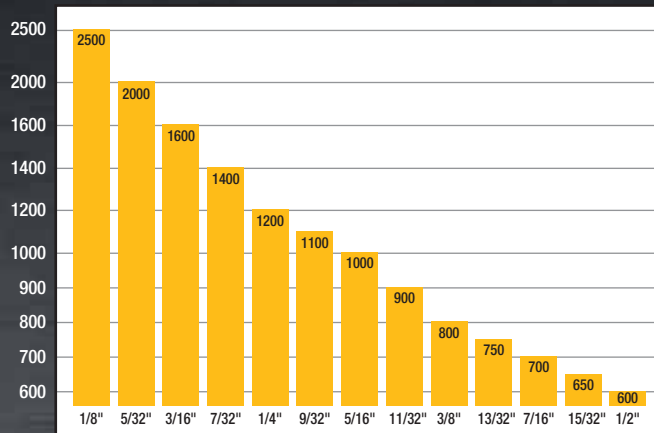


**Overall Length:** The length from the point to the end of the drill  
**Shank Length:** The non-working end of the drill

**Flute Length:** The length from the point to the end of the flutes  
**Drill Diameter:** The cutting diameter of the drill

## RECOMMENDED CUTTING SPEEDS

SPEED RPM (based on 80 surface feet per minute)



Example: 1/2" diameter drill bit should be run at 600 RPM.  
 Speeds may be increased when drilling wood, composites, plastics, etc.

## FEED PER DRILL REVOLUTION

Drill Diameter Range	Light	Medium	Heavy
1/16" to 1/8"	.0005 – .0010	.0010 – .0020	.0020 – .0040
1/8" to 1/4"	.0010 – .0030	.0030 – .0050	.0040 – .0050
1/4" to 3/8"	.0030 – .0050	.0050 – .0070	.0060 – .0100
3/8" to 1/2"	.0040 – .0060	.0050 – .0080	.0080 – .0120
1/2" to 3/4"	.0050 – .0070	.0070 – .0100	.0090 – .0140
3/4" to 1"	.0070 – .0100	.0090 – .0140	.0140 – .0200

## FEED RATES BY WORKING MATERIAL

Material	SFM*
Aluminum and its Alloys	200 – 300
Brass and Bronze (Ordinary)	150 – 300
Bronze (High Tensile)	70 – 150
Die Castings (Zinc Base)	300 – 400
Iron – Cast (Soft)	100 – 150
Cast (Medium hard)	70 – 100
Hard Chilled	30 – 40
Malleable	80 – 90
Magnesium and its Alloys	250 – 400
Monel Metal or High-Nickel Steel	30 – 50
Plastics or Similar Materials (Bakelite)	100 – 300
Steel – Mild (.2 carbon to .3 carbon)	80 – 110
Steel (.4 carbon to .5 carbon)	70 – 80
Tool (1.2 carbon)	50 – 60
Forgings	40 – 50
Alloy (300 to 400 Brinell)	20 – 30
High Tensile (Heat Treated)	
35 to 40 Rockwell C	30 – 40
40 to 45 Rockwell C	25 – 35
45 to 50 Rockwell C	15 – 25
50 to 55 Rockwell C	7 – 15
Stainless Steel	
Free Machining Grades	30 – 80
Work Hardening Grades	15 – 50
Wood	300 – 400

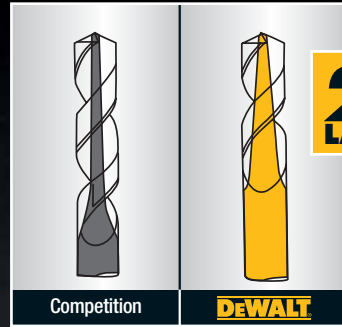
\* Surface feet per minute (SFM)

## DEEP HOLE DRILLING



Holes that qualify as “deep-hole drilling” are three or more drill bit diameters deep. When drilling this deep, the speed and feed rate must be adjusted to reduce friction. Friction creates heat, and heat build-up in the drill bit can cause failure and breakage. Lubricants help dissipate heat from the tip of the drill bit, prolonging drill life, and should always be used when deep-hole drilling.

Another technique that should be used when deep-hole drilling is called “pecking”. Pecking is the process whereby the user drills a short distance then backs the drill out of the hole before progressing. Pecking lessens the possibility of chips getting lodged in the flute and allows for the reintroduction of lubricant into the hole.



**2X  
LARGER**

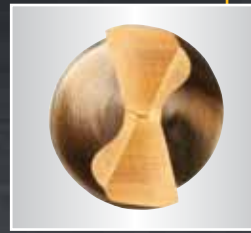
**Patented Web Taper**  
Increased strength, rigidity  
& breakage resistance



**Unique Flute Design**  
Maximum durability



**Optimized 135°  
Split Point**  
Faster material penetration



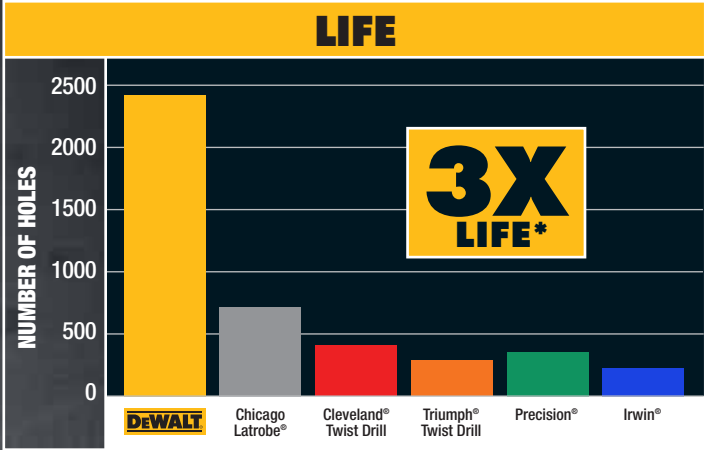
**Increased Cobalt Content Provides Exceptional Wear Resistance & Longer Life**

## FRACTIONAL JOBBER

Diameter	Decimal Equivalent	Flute Length	Overall Length	Tap Size	DeWALT MODEL #	Grainger MODEL #	Chicago Latrobe	Precision	Champion	Triumph	Cleveland	Irwin	Bosch	Milwaukee
1/16"	0.0625	7/8"	1-7/8"	-	DD4004B12	5XFA8	46604	10304	705C - 1/16	11504	C04125	63104	C04131	48-89-1705
5/64"	0.0781	1"	2"	-	DD4005B12	5XFA9	46605	10305	705C - 5/64	11505	C04139	63105	C04132	48-89-1710
3/32"	0.0938	1-1/4"	2-1/4"	-	DD4006B12	5XFC0	46606	10306	705C - 3/32	11506	C04154	63106	C04133	48-89-1715
7/64"	0.1094	1-1/2"	2-5/8"	-	DD4007B12	5XFC1	46607	10307	705C - 7/64	11507	C04167	63107	C04134	48-89-1720
1/8"	0.1250	1-1/8"	2-3/4"	5/32 - 32 NS	DD4008B12	5XFC2	46608	10308	705C - 1/8	11508	C04177	63108	C04135	48-89-1725
9/64"	0.1406	1-1/4"	2-7/8"	8 - 40 NS	DD4009B12	5XFC3	46609	10309	705C - 9/64	11509	C04186	63109	C04136	48-89-1730
5/32"	0.1563	1-1/2"	3-1/8"	3/16" - 32 NS	DD4010B12	5XFC4	46610	10310	705C - 5/32	11510	C04197	63110	C04137	48-89-1735
11/64"	0.1719	1-5/8"	3-1/4"	-	DD4011B12	5XFC5	46611	10311	705C - 11/64	11511	C04208	63111	C04138	48-89-1740
3/16"	0.1875	1-3/4"	3-1/2"	-	DD4012B12	5XFC6	46612	10312	705C - 3/16	11512	C04219	63112	C04139	48-89-1745
13/64"	0.2031	1-7/8"	3-5/8"	14 - 24 NS	DD4013B12	5XFC7	46613	10313	705C - 13/64	11513	C04230	63113	C04140	48-89-1750
7/32"	0.2188	2"	3-3/4"	-	DD4014B12	5XFC8	46614	10314	705C - 7/32	11514	C04240	63114	C04141	48-89-1755
15/64"	0.2344	2-1/8"	3-7/8"	7mm - 1.00	DD4015B12	5XFC9	46615	10315	705C - 15/64	11515	C04249	63115	C04142	48-89-1760
1/4"	0.2500	2-1/4"	4"	-	DD4016B12	5XFD0	46616	10316	705C - 1/4	11516	C04258	63116	C04143	48-89-1765
17/64"	0.2656	2-3/8"	4-1/8"	8mm - 1.25	DD4017B12	5XFD1	46617	10317	705C - 17/64	11517	C04266	63117	C04144	48-89-1770
9/32"	0.2813	2-1/2"	4-1/4"	5/16" - 32 NEF	DD4018B12	5XFD2	46618	10318	705C - 9/32	11518	C04280	63118	C04145	48-89-1775
19/64"	0.2969	2-5/8"	4-3/8"	-	DD4019B12	5XFD3	46619	10319	705C - 19/64	11519	C04284	63119	C04146	48-89-1780
5/16"	0.3125	2-3/4"	4-1/2"	3/8" - 16 NC	DD4020B6	5XFD4	46620	10320	705C - 5/16	11520	C04291	63120	C04147	48-89-1785
21/64"	0.3281	2-7/8"	4-5/8"	-	DD4021B6	5XFD5	46621	10321	705C - 21/64	11521	C04296	63121	C04148	48-89-1790
11/32"	0.3438	3"	4-3/4"	10mm - 1.25	DD4022B6	5XFD6	46622	10322	705C - 11/32	11522	C04306	63122	C04149	48-89-1795
23/64"	0.3594	3-1/8"	4-7/8"	-	DD4023B6	5XFD7	46623	10323	705C - 23/64	11523	C04314	63123	C04150	48-89-1800
3/8"	0.3750	3-1/4"	5"	-	DD4024B6	5XFD8	46624	10324	705C - 3/8	11524	C04321	63124	C04151	48-89-1805
25/64"	0.3906	3-5/16"	5-1/8"	7/16" - 20 NF	DD4025B6	5XFD9	46625	10325	705C - 25/64	11525	C04329	63125	C04152	48-89-1810
13/32"	0.4063	3-3/8"	5-1/4"	-	DD4026B6	5XFE0	46626	10326	705C - 13/32	11526	C04334	63126	C04153	48-89-1815
27/64"	0.4219	3-1/2"	5-3/8"	1/2" - 13 NC	DD4027B6	5XFE1	46627	10327	705C - 27/64	11527	C04337	63127	C04154	48-89-1820
7/16"	0.4375	3-5/8"	5-1/2"	1/4" - 18 NPT	DD4028B6	5XFE2	46628	10328	705C - 7/16	11528	C04340	63128	C04155	48-89-1825
29/64"	0.4531	3-3/4"	5-5/8"	1/2" - 20 NF	DD4029B6	5XFE3	46629	10329	705C - 29/64	11529	C04343	63129	C04156	48-89-1830
15/32"	0.4688	3-7/8"	5-3/4"	14mm - 2.0	DD4030B6	5XFE4	46630	10330	705C - 15/32	11530	C04345	63130	C04157	48-89-1835
31/64"	0.4844	4"	5-7/8"	9/16" - 12 NC	DD4031B6	5XFE5	46631	10331	705C - 31/64	11531	C04348	63131	C04158	48-89-1840
1/2"	0.5000	4-1/8"	6"	14mm - 1.25	DD4032B6	5XFE6	46632	10332	705C - 1/2	11532	C04350	63132	C04159	48-89-1845



# GUARANTEED TOUGH.®



\*In Drill Press vs. Other Uncoated Cobalt Drills

LIFE - Drill Press  
4140 Tool Steel, .006" Feed Rate, 750 RPM

## Superior Performance In Drill Press Applications

# FRACTIONAL SCREW MACHINE

Diameter	Decimal Equivalent	Flute Length	Overall Length	Tap Size	DeWALT MODEL #	Grainger MODEL #	Chicago Latrobe	Precision	Champion	Norseman	Cleveland	Irwin	Bosch	Milwaukee
1/16"	0.0625	5/8"	1-5/8"	-	DD4104B12	5XFE7	50801	40304	1705C - 1/16	39800	C14521	-	-	-
5/64"	0.0781	11/16"	1-11/16"	-	DD4105B12	5XFE8	50802	40305	1705C - 5/64	39810	C14535	-	-	-
3/32"	0.0938	3/4"	1-3/4"	-	DD4106B12	5XFE9	50803	40306	1705C - 3/32	39820	C14550	-	-	-
7/64"	0.1094	13/16"	1-13/16"	-	DD4107B12	5XFF0	50804	40307	1705C - 7/64	39830	C14562	-	-	-
1/8"	0.1250	7/8"	1-7/8"	5/32 - 32 NS	DD4108B12	5XFF1	50805	40308	1705C - 1/8	39840	C14572	-	-	-
9/64"	0.1406	15/16"	1-15/16"	8 - 40 NS	DD4109B12	5XFF2	50806	40309	1705C - 9/64	39850	C14580	-	-	-
5/32"	0.1563	1"	2-1/6"	3/16" - 32 NS	DD4110B12	5XFF3	50807	40310	1705C - 5/32	39860	C14590	-	-	-
11/64"	0.1719	1-1/16"	2-1/8"	-	DD4111B12	5XFF4	50808	40311	1705C - 11/64	39870	C14600	-	-	-
3/16"	0.1875	1-1/8"	2-3/16"	-	DD4112B12	5XFF5	50809	40312	1705C - 3/16	39880	C14621	-	-	-
13/64"	0.2031	1-3/16"	2-1/4"	14 - 24 NS	DD4113B12	5XFF6	50810	40313	1705C - 13/64	39890	-	-	-	-
7/32"	0.2188	1-1/4"	2-3/8"	-	DD4114B12	5XFF7	50811	40314	1705C - 7/32	39900	C14630	-	-	-
15/64"	0.2344	1-5/16"	2-7/16"	7mm - 1.00	DD4115B12	5XFF8	50812	40315	1705C - 15/64	39910	C14638	-	-	-
1/4"	0.2500	1-3/8"	2-1/2"	-	DD4116B12	5XFF9	50813	40316	1705C - 1/4	39920	C14644	-	-	-
17/64"	0.2656	1-7/16"	2-5/8"	8mm - 1.25	DD4117B12	5XFG0	50814	40317	1705C - 17/64	39930	C14653	-	-	-
9/32"	0.2813	1-1/2"	2-11/16"	5/16" - 32 NEF	DD4118B12	5XFG1	50815	40318	1705C - 9/32	39940	C14664	-	-	-
19/64"	0.2969	1-9/16"	2-3/4"	-	DD4119B12	5XFG2	50816	40319	1705C - 19/64	39950	C14669	-	-	-
5/16"	0.3125	1-5/8"	2-13/16"	3/8" - 16 NC	DD4120B6	5XFG3	50817	40320	1705C - 5/16	39960	C14675	-	-	-
21/64"	0.3281	1-11/16"	2-15/16"	-	DD4121B6	5XFG4	50818	40321	1705C - 21/64	39970	C14682	-	-	-
11/32"	0.3438	1-11/16"	3"	10mm - 1.25	DD4122B6	5XFG5	50819	40322	1705C - 11/32	39980	C14689	-	-	-
23/64"	0.3594	1-3/4"	3-1/16"	-	DD4123B6	5PMP6	50820	40323	1705C - 23/64	39990	C14696	-	-	-
3/8"	0.3750	1-13/16"	3-1/8"	-	DD4124B6	5PMP7	50821	40324	1705C - 3/8	40000	C14702	-	-	-
25/64"	0.3906	1-7/8"	3-1/4"	7/16" - 20 NF	DD4125B6	5PMP8	50822	40325	1705C - 25/64	40010	C14709	-	-	-
13/32"	0.4063	1-15/16"	3-5/16"	-	DD4126B6	5PMP9	50823	40326	1705C - 13/32	40020	C14715	-	-	-
27/64"	0.4219	2"	3-3/8"	1/2" - 13 NC	DD4127B6	5PMR0	50824	40327	1705C - 27/64	40030	C14718	-	-	-
7/16"	0.4375	2-1/16"	3-7/16"	1/4" - 18 NPT	DD4128B6	5PMR1	50825	40328	1705C - 7/16	40040	C14721	-	-	-
29/64"	0.4531	2-1/8"	3-9/16"	1/2" - 20 NF	DD4129B6	5PMR2	50826	40329	1705C - 29/64	40050	C14724	-	-	-
15/32"	0.4688	2-1/8"	3-5/8"	14mm - 2.0	DD4130B6	5PMR3	50827	40330	1705C - 15/32	40060	C14726	-	-	-
31/64"	0.4844	2-3/16"	3-11/16"	9/16" - 12 NC	DD4131B6	5PMR4	50828	40331	1705C - 31/64	40070	C14729	-	-	-
1/2"	0.5000	2-1/4"	3-3/4"	14mm - 1.25	DD4132B6	5PMR5	50829	40332	1705C - 1/2	40080	C14731	-	-	-

## NUMBERED JOBBER

Diameter	Decimal Equivalent	Flute Length	Overall Length	Tap Size	DeWALT MODEL #	Grainger MODEL #	Chicago Latrobe	Precision	Champion	Triumph	Cleveland	Norseman	Bosch	Milwaukee
#1	0.2280	2-5/8"	3-7/8"	1/4" - 40 NS	DD4201B12	5PMV2	46671	18301	705C-#1	11701	C04245	8300	-	-
#2	0.2210	2-5/8"	3-7/8"	-	DD4202B12	5PMV3	46672	18302	705C-#2	11702	C04242	8310	-	-
#3	0.2130	2-1/2"	3-3/4"	1/4" - 28 NF	DD4203B12	5PMV4	46673	18303	705C-#3	11703	C04238	8320	-	-
#4	0.2090	2-1/2"	3-3/4"	1/4" - 24 NS	DD4204B12	5PMV5	46674	18304	705C-#4	11704	C04236	8330	-	-
#5	0.2055	2-1/2"	3-3/4"	-	DD4205B12	5PMV6	46675	18305	705C-#5	11705	C04233	8340	-	-
#6	0.2040	2-1/2"	3-3/4"	-	DD4206B12	5PMV7	46676	18306	705C-#6	11706	C04231	8350	-	-
#7	0.2010	2-7/16"	3-5/8"	1/4" - 20 NC	DD4207B12	5PMV8	46677	18307	705C-#7	11707	C04229	8360	-	-
#8	0.1990	2-7/16"	3-5/8"	6mm - 1.00	DD4208B12	5PMV9	46678	18308	705C-#8	11708	C04227	8370	-	-
#9	0.1960	2-7/16"	3-5/8"	-	DD4209B12	5PMW0	46679	18309	705C-#9	11709	C04244	8380	-	-
#10	0.1935	2-7/16"	3-5/8"	14 - 20 NS	DD4210B12	5PMW1	46680	18310	705C-#10	11710	-	8390	-	-
#11	0.1910	2-5/16"	3-1/2"	-	DD4211B12	5PMW2	46681	18311	705C-#11	11711	C04246	8400	-	-
#12	0.1890	2-5/16"	3-1/2"	-	DD4212B12	5PMW3	46682	18312	705C-#12	11712	C04247	8410	-	-
#13	0.1850	2-5/16"	3-1/2"	12 - 32 NEF	DD4213B12	5PMW4	46683	18313	705C-#13	11713	C04248	8420	-	-
#14	0.1820	2-3/16"	3-3/8"	12 - 28 NF	DD4214B12	5PMW5	46684	18314	705C-#14	11714	C04249	8430	-	-
#15	0.1800	2-3/16"	3-3/8"	-	DD4215B12	5PMW6	46685	18315	705C-#15	11715	C04250	8440	-	-
#16	0.1770	2-3/16"	3-3/8"	12 - 24 NC	DD4216B12	5PMW7	46686	18316	705C-#16	11716	C04251	8450	-	-
#17	0.1730	2-3/16"	3-3/8"	-	DD4217B12	5PMW8	46687	18317	705C-#17	11717	C04252	8460	-	-
#18	0.1695	2-1/8"	3-1/4"	-	DD4218B12	5PMW9	46688	18318	705C-#18	11718	C04253	8470	-	-
#19	0.1660	2-1/8"	3-1/4"	5mm - 0.80	DD4219B12	5PMX0	46689	18319	705C-#19	11719	C04254	8480	-	-
#20	0.1610	2-1/8"	3-1/4"	5mm - 90	DD4220B12	5PMX1	46690	18320	705C-#20	11720	C04255	8490	-	-
#21	0.1590	2-1/8"	3-1/4"	10 - 32 NF	DD4221B12	5PMX2	46691	18321	705C-#21	11721	C04256	8500	-	-
#22	0.1570	2"	3-1/8"	-	DD4222B12	5PMX3	46692	18322	705C-#22	11722	C04257	8510	-	-
#23	0.1540	2"	3-1/8"	-	DD4223B12	5PMX4	46693	18323	705C-#23	11723	C04258	8520	-	-
#24	0.1520	2"	3-1/8"	-	DD4224B12	5PMX5	46694	18324	705C-#24	11724	C04259	8530	-	-
#25	0.1495	1-7/8"	3"	10 - 24 NC	DD4225B12	5PMX6	46695	18325	705C-#25	11725	C04260	8540	-	-
#26	0.1470	1-7/8"	3"	3/16" - 24 NS	DD4226B12	5PMX7	46696	18326	705C-#26	11726	C04261	8550	-	-
#27	0.1440	1-7/8"	3"	-	DD4227B12	5PMX8	46697	18327	705C-#27	11727	C04262	8560	-	-
#28	0.1405	1-3/4"	2-7/8"	-	DD4228B12	5PMX9	46698	18328	705C-#28	11728	C04263	8570	-	-
#29	0.1360	1-3/4"	2-7/8"	8 - 32 NC	DD4229B12	5PMY0	46699	18329	705C-#29	11729	C04264	8580	-	-
#30	0.1285	1-5/8"	2-3/4"	4mm - 70	DD4230B12	5PMY1	46700	18330	705C-#30	11730	C04265	8590	-	-

## NUMBERED SCREW MACHINE

Diameter	Decimal Equivalent	Flute Length	Overall Length	Tap Size	DeWALT MODEL #	Grainger MODEL #	Chicago Latrobe	Precision	Champion	Norseman	Cleveland	Irwin	Bosch	Milwaukee
#1	0.2280	1-5/16"	2-7/16"	1/4" - 40 NS	DD4301B12	5PMY2	50856	41301	1705C- #1	40090	C14634	-	-	-
#2	0.2210	1-5/16"	2-7/16"	-	DD4302B12	5PMY2	50857	41302	1705C- #2	40100	C14632	-	-	-
#3	0.2130	1-1/4"	2-3/8"	1/4" - 28 NF	DD4303B12	5PMY4	50858	41303	1705C- #3	40110	C14628	-	-	-
#4	0.2090	1-1/4"	2-3/8"	1/4" - 24 NS	DD4304B12	5PMY5	50859	41304	1705C- #4	40120	C14626	-	-	-
#5	0.2055	1-1/4"	2-3/8"	-	DD4305B12	5PMY6	50860	41305	1705C- #5	40130	C14624	-	-	-
#6	0.2040	1-1/4"	2-3/8"	-	DD4306B12	5PMY7	50861	41306	1705C- #6	40140	C14622	-	-	-
#7	0.2010	1-3/16"	2-1/4"	1/4" - 20 NC	DD4307B12	5PMY8	50862	41307	1705C- #7	40150	C14620	-	-	-
#8	0.1990	1-3/16"	2-1/4"	6mm - 1.00	DD4308B12	5PMY9	50863	41308	1705C- #8	40160	C14618	-	-	-
#9	0.1960	1-3/16"	2-1/4"	-	DD4309B12	5PMZ0	50864	41309	1705C- #9	40170	C14616	-	-	-
#10	0.1935	1-3/16"	2-1/4"	14 - 20 NS	DD4310B12	5PMZ1	50865	41310	1705C- #10	40180	C14615	-	-	-
#11	0.1910	1-3/16"	2-1/4"	-	DD4311B12	5PMZ2	50866	41311	1705C- #11	40190	C14613	-	-	-
#12	0.1890	1-3/16"	2-1/4"	-	DD4312B12	5PMZ3	50867	41312	1705C- #12	40200	C14611	-	-	-
#13	0.1850	1-1/8"	2-3/16"	12 - 32 NEF	DD4313B12	5PMZ4	50868	41313	1705C- #13	40210	C14608	-	-	-
#14	0.1820	1-1/8"	2-3/16"	12 - 28 NF	DD4314B12	5PMZ5	50869	41314	1705C- #14	40220	C14607	-	-	-
#15	0.1800	1-1/8"	2-3/16"	-	DD4315B12	5PMZ6	50870	41315	1705C- #15	40230	C14605	-	-	-
#16	0.1770	1-1/8"	2-3/16"	12 - 24 NC	DD4316B12	5PMZ7	50871	41316	1705C- #16	40240	C14603	-	-	-
#17	0.1730	1-1/8"	2-3/16"	-	DD4317B12	5PMZ8	50872	41317	1705C- #17	40250	C14601	-	-	-
#18	0.1695	1-1/16"	2-1/8"	-	DD4318B12	5PMZ9	50873	41318	1705C- #18	40260	C14599	-	-	-
#19	0.1660	1-1/16"	2-1/8"	5mm - 0.80	DD4319B12	5PNA0	50874	41319	1705C- #19	40270	C14597	-	-	-
#20	0.1610	1-1/16"	2-1/8"	5mm - 90	DD4320B12	5PNA1	50875	41320	1705C- #20	40280	C14594	-	-	-
#21	0.1590	1-1/16"	2-1/8"	10 - 32 NF	DD4321B12	5PNA2	50876	41321	1705C- #21	40290	C14593	-	-	-
#22	0.1570	1-1/16"	2-1/8"	-	DD4322B12	5PNA3	50877	41322	1705C- #22	40300	C14591	-	-	-
#23	0.1540	1"	2-1/16"	-	DD4323B12	5PNA4	50878	41323	1705C- #23	40310	C14589	-	-	-
#24	0.1520	1"	2-1/16"	-	DD4324B12	5PNA5	50879	41324	1705C- #24	40320	C14587	-	-	-
#25	0.1495	1"	2-1/16"	10 - 24 NC	DD4325B12	5PNA6	50880	41325	1705C- #25	40330	C14585	-	-	-
#26	0.1470	1"	2-1/16"	3/16" - 24 NS	DD4326B12	5PNA7	50881	41326	1705C- #26	40340	C14584	-	-	-
#27	0.1440	1"	2-1/16"	-	DD4327B12	5PNA8	50882	41327	1705C- #27	40350	C14582	-	-	-
#28	0.1405	15/16"	1-15/16"	-	DD4328B12	5PNA9	50883	41328	1705C- #28	40360	C14849	-	-	-
#29	0.1360	15/16"	1-15/16"	8 - 32 NC	DD4329B12	5PNC0	50884	41329	1705C- #29	40370	C14577	-	-	-
#30	0.1285	15/16"	1-15/16"	4mm - 70	DD4330B12	5PNC1	50885	41330	1705C- #30	40380	C14574	-	-	-

# GUARANTEED TOUGH.®

## LETTERED JOBBER

Diameter	Decimal Equivalent	Flute Length	Overall Length	Tap Size	DeWALT MODEL #	Grainger MODEL #	Chicago Latrobe	Precision	Champion	Norseman	Cleveland	Irwin	Bosch	Milwaukee
A	0.234	2-5/8"	3-7/8"	-	DD4401B12	5PMR6	46771	15301	705C-A	8940	C14637	-	-	-
B	0.238	2-3/4"	4"	-	DD4402B12	5PMR7	46772	15302	705C-B	8950	C14640	-	-	-
C	0.242	2-3/4"	4"	-	DD4403B12	5PMR8	46773	15303	705C-C	8960	C14642	-	-	-
D	0.246	2-3/4"	4"	-	DD4404B12	5PMR9	46774	15304	705C-D	8970	C14644	-	-	-
E	0.250	2-3/4"	4"	-	DD4405B12	5PMT0	46775	15305	705C-E	8980	C14646	-	-	-
F	0.257	2-7/8"	4-1/8"	5/16" - 18 NC	DD4406B12	5PMT1	46776	15306	705C-F	8990	C14659	-	-	-
G	0.261	2-7/8"	4-1/8"	-	DD4407B12	5PMT2	46777	15307	705C-G	9000	C14651	-	-	-
H	0.266	2-7/8"	4-1/8"	-	DD4408B12	5PMT3	46778	15308	705C-H	9010	C14654	-	-	-
I	0.272	2-7/8"	4-1/8"	5/16" - 24 NF	DD4409B12	5PMT4	46779	15309	705C-I	9020	C14657	-	-	-
J	0.277	2-7/8"	4-1/8"	8mm - 1.00	DD4410B12	5PMT5	46780	15310	705C-J	9030	C14659	-	-	-
K	0.281	2-15/16"	4-1/4"	-	DD4411B12	5PMT6	46781	15311	705C-K	9040	C14661	-	-	-
L	0.290	2-15/16"	4-1/4"	-	DD4412B12	5PMT7	46782	15312	705C-L	9050	C14665	-	-	-
M	0.295	3-1/16"	4-3/8"	-	DD4413B12	5PMT8	46783	15313	705C-M	9060	C14667	-	-	-
N	0.302	3-1/16"	4-3/8"	9mm - 1.00	DD4414B12	5PMT9	46784	15314	705C-N	9070	C14671	-	-	-
O	0.316	3-3/16"	4-1/2"	8mm - 0.75	DD4415B6	5PMU0	46785	15315	705C-O	9080	C14677	-	-	-
P	0.323	3-5/16"	4-5/8"	8mm - 1.25	DD4416B6	5PMU1	46786	15316	705C-P	9090	C14680	-	-	-
Q	0.332	3-7/16"	4-3/4"	-	DD4417B6	5PMU2	46787	15317	705C-Q	9100	C14684	-	-	-
R	0.339	3-7/16"	4-3/4"	10mm - 1.50	DD4418B6	5PMU3	46788	15318	705C-R	9110	C14687	-	-	-
S	0.348	3-1/2"	4-7/8"	-	DD4419B6	5PMU4	46789	15319	705C-S	9120	C14691	-	-	-
T	0.358	3-1/2"	4-7/8"	10mm - 1.00	DD4420B6	5PMU5	46790	15320	705C-T	9130	C14694	-	-	-
U	0.368	3-5/8"	5"	7/16" - 14 NC	DD4421B6	5PMU6	46791	15321	705C-U	9140	C14699	-	-	-
V	0.377	3-5/8"	5"	-	DD4422B6	5PMU7	46792	15322	705C-V	9150	C14703	-	-	-
W	0.386	3-3/4"	5-1/8"	-	DD4423B6	5PMU8	46793	15323	705C-W	9160	C14707	-	-	-
X	0.397	3-3/4"	5-1/8"	-	DD4424B6	5PMU9	46794	15324	705C-X	9170	C14711	-	-	-
Y	0.404	3-7/8"	5-1/4"	-	DD4425B6	5PMV0	46795	15325	705C-Y	9180	C14713	-	-	-
Z	0.413	3-7/8"	5-1/4"	12mm - 1.50	DD4426B6	5PMV1	46796	15326	705C-Z	9190	C14716	-	-	-

## INVENTORY MANAGEMENT SYSTEM



**Adjustable**



**Gravity Fed**



**Easily Accessible**



**Bulk Option**

- Consolidate Footprint
- Reduce Ordering Time
- Customized Organization



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