SGAFT450C/SGAFT600C

PREMIUM GRADE TRANSLUCENT VERY HIGH BOND ACRYLIC TAPE

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

A 45 mil and 60 mil thick structural grade solid acrylic pressure sensitive tape designed to provide a superior bond between a wide variety of substrates. It is constructed of a uniform high-tack acrylic adhesive on both surfaces with an integral core of solid acrylic polymer. It is formulated to withstand a wide range of weathering and temperature conditions without losing adhesion. Advantages of use include a moisture resistant bond, ease of application, sound and vibration damping, and the ability to withstand thermal movement.

PRODUCT APPLICATION

SGAFT450C and SGAFT600C can be used in a variety of applications including auto trim attachment, signs, graphics, skin to frame assembly, furniture, appliances, and other manufacturing and construction applications to replace mechanical fasteners and welds.

STORAGE & SHELF LIFE

Store material in original unopened packaging at temperatures between 4°C to 38°C (40°F to 100°F). Shelf life is 24 months from date of manufacture when stored as recommended.



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EFFECTIVE: 12/19

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. The data should not be considered as specifications.

Tape ColorTranslucent

Adhesive Acrylic

Peel Adhesion520N/100mmASTM D333030 lbs/inchDynamic Shear620 kPa

ASTM D3163 **Static Shear**

 1000 grams/in² @ 74°F
 100 hours

 1000 grams/in² @ 158°F
 100 hours

Elongation 500% ASTM D412 Die C

Total Thickness w/o liner (mils) 45 m

45 mil (1.1 mm) 60 mil (1.5 mm)

90 lbs/in²

Service Temperature -30°F to +200°F (-34°C to +93°C)

Liner Type Red PET

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