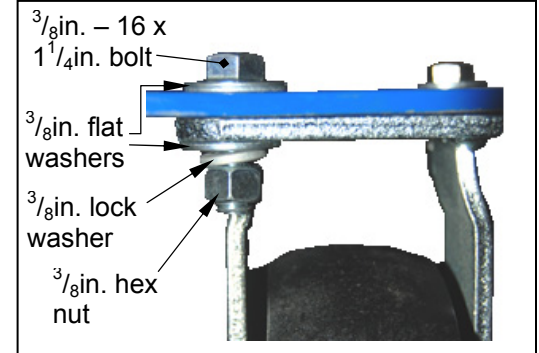
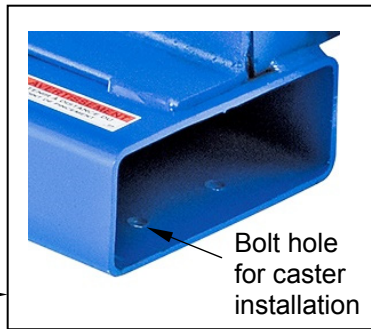


**Caster Installation:**

A. If the supporting frame of your hopper includes fork pockets, a cluster of 4 bolt holes at either end of both pockets is included to accommodate casters. To install casters:

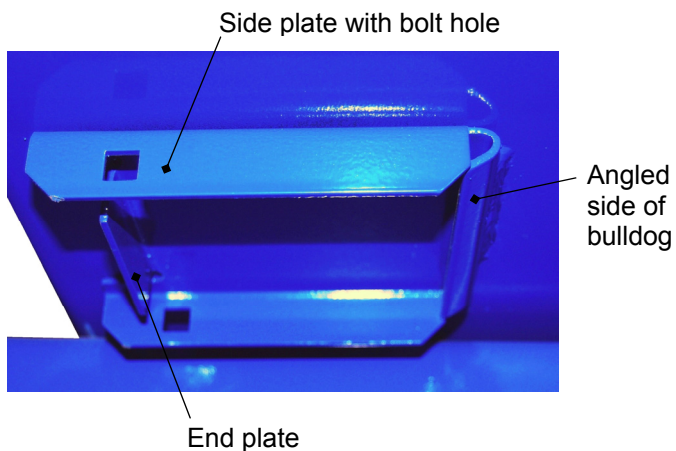
**Step 1:** Elevate the hopper so that casters will fit underneath the fork pockets.

**Step 2:** Attach casters to the underside of each fork pocket using  $\frac{3}{8}$ in. – 16 x  $1\frac{1}{4}$ in. bolts and corresponding washers and hex nuts.

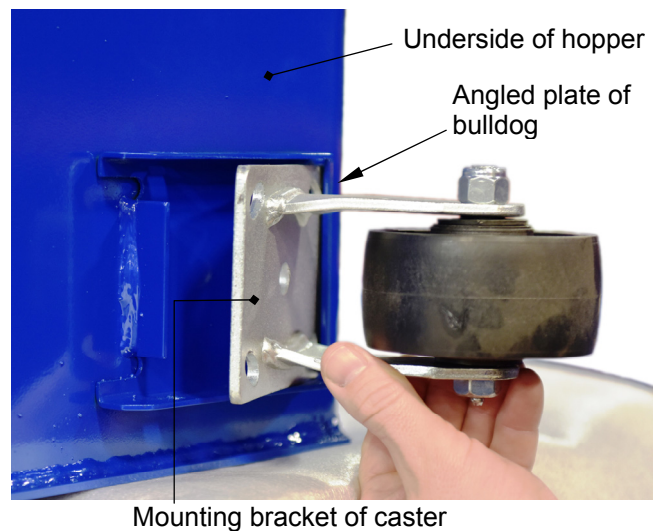


B. If your hopper is equipped with “Bulldog” caster receivers, follow steps 1-3 below to install casters.

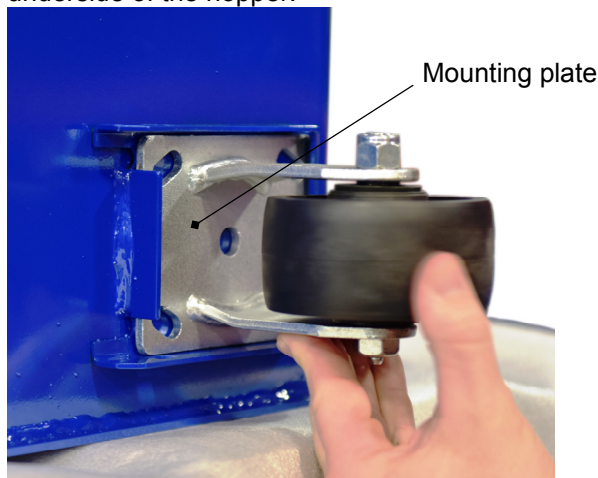
Bulldog caster receiver:



**Step 1:** Insert one edge of the mounting plate (of the caster) under the angled plate of the bulldog.



**Step 2:** Press the mounting plate against the underside of the hopper.



**Step 3:** Insert a  $\frac{3}{8}$ in. – 16 x 5in. carriage bolt through the bolt holes in the bulldog; then secure the bolt with a  $\frac{3}{8}$ in. – 16 lock nut.

