# **Big Black**



# **DESCRIPTION**

**Black Swan's Big Black** is a black, soft-set non-toxic pipe joint compound. **Big Black** is designed to fill cracks and voids in imperfect threads to help ensure leak-free and pressure tight joints. **Big Black** also acts as a lubricant which permits low torque make-up and easy disassembly without stripping threads. **Big Black** can be used on plastic and metal pipe.

# PHYSICAL PROPERTIES

Pressure range: Gases up to 3,000 psi - Liquids up to 6,000 psi

Brushable to: -50° F (-45° C)

Temperature range: Gases and Liquids from -50° F (-45° C) to +400° F (+204° C)

# **APPLICATIONS**

**Black Swan's Big Black** is recommended for use on ABS, PVC, CPVC, FlowGuard Gold® CPVC, BlazeMaster® CPVC, fiberglass, nylon, polypropylene, celcon, cycolac, polybutylene, delrin, polyethylene, zytel and all metals.

Big Black is recommended for lines carrying:

Acids, Diluted	Naptha	Inert Gases, Gaseous	Petroleum Solvents
Air, Compresses Gaseous	Cutting Oils	Jet Fuel (JP 3, 4, & 5)	Refrigeration Gases

Alkalis, Diluted Diesel Fuel Oil Kerosene Soap, Liquid

Ammonia Freons (All) Lacquer Steamlines

Aliphatic Solvents Gasoline Liquiified Petroleum Gases Sugar, Liquid

Brine Glycol Manufactured Gases Vegetable Oil

Butane Heating Propane Water (Hot or Cold)

Carbon Dioxide Helium, Gaseous Mineral Oils

Castor Oils Hydraulic Oils Natural Gas

Chlorinated Water Hydrogen Nitrogen, Gaseous

(Do not use on oxygen lines)

# **INGREDIENTS**

2-Butoxyethanol (CAS #111-76-2), Oxidized Castor Oil, (CAS #68178-84-8), Calcium Carbonate (CAS #1317-65-3), Silicone Dioxide Chemically prepared (CAS #112945-52-2).

# **DIRECTIONS**

- 1. Make sure threads are made with a good die.
- 2. Clean surface to which the compound is to be applied of dirt, oil, moisture, etc.
- 3. Stir before using. Do not dilute.
- 4. Apply compound to male threads with brush or applicator. Brush well into threads to ensure leak-free joints. Cover threads completely.
- 5. Assemble joints in usual manner.

# **GHS LABEL INFORMATION**

**PICTOGRAM:** 

SIGNAL WORD: Warning

#### **HAZARDOUS STATEMENT:**

May be harmful if swallowed. May be harmful in contact with skin. May cause respiratory irritation and drowsiness or dizziness.

### PRECAUTIONARY STATEMENTS:

Keep out of reach of children. Keep container tightly closed. Do not get in eyes, on skin or on clothing. Use only outdoors or in well-ventilated areas.

#### FIRST AID:

**Inhalation:** Move into fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen and call physician.

Skin: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water.

**Eyes:** Flush with water for 15 minutes. If irritation persists, get medical attention.

Ingestion: Give 1 or 2 glasses of water. DO NOT INDUCE VOMITING. Contact physician immediately.

#### STORAGE:

Keep container closed and upright when not in use. Do not store near heat, sparks or open flame.

#### DISPOSAL:

Dispose of product or container in accordance with federal, state or local regulations.

# **UPC NUMBER AND CARTON INFORMATION**

STOCK NO.	SIZE	UPC NUMBER	CARTON CUBIC FEET
02023*	1/4 pt.	0 54647 02023 5	.222
02024*	1/2 pt.	0 54647 02024 2	.363
02026*	pt.	0 54647 02026 6	.376
02028*	qt.	0 54647 02028 0	.711
*Brush in can			