# All Purpose Primer/Cleaner (Purple)



### **DESCRIPTION**

**Black Swan's All Purpose Primer/Cleaner (Purple)** is a purple, non-bodied, fast acting solvent used to soften, clean and prepare plastic pipe and fittings prior to assembly. All Purpose Primer/Cleaner can be used with all types, schedules and classes of PVC and CPVC pipe and fittings.

### WHY PRIMER IS USED

In most cases a successful solvent cement joint can be made without using a primer/cleaner. But, if you want to increase probability of making a successful joint, using a primer/cleaner is the thing to do.

All Purpose Primer/Cleaner accomplishes two things. First, it will clean the pipe and fittings of any dirt, oil, grease and other foreign matter. If the plastic is dirty before making a connection it will be more difficult for the cement to bond the pipe and fitting together. Second, All Purpose Primer/Cleaner will soften the plastic. This allows the cement the opportunity of skipping a step (softening the plastic) and to go immediately to the process of fusing the pipe and fitting together. Note - softening the plastic in cold weather is especially important because it will noticeably speed up the process of making a solvent cement joint.

Using **All Purpose Primer/Cleaner** is always recommended to make a good connection. And remember, in most locations using a primer/cleaner is mandatory according to local codes.

#### WHY PURPLE?

Using a "clear" primer/cleaner makes it impossible for any inspector to determine whether a primer/cleaner has been used. Because of this the market place has called for a primer/cleaner that has a purple color. In this way an inspector can see the purple color on the pipe and fittings and can know for sure that a primer/cleaner has been used.

## WHAT TO DO IF ALL PURPOSE PRIMER/CLEANER IS SPILLED

If All Purpose Primer/Cleaner is spilled use All Purpose Primer/Cleaner (Clear) to dilute the purple color. Depending on the type of surface and the quantity spilled will determine if this solution works.

## **DIRECTIONS**

- 1. All Purpose Primer/Cleaner is recommended for PVC and CPVC pipe and fittings.
- 2. Square cut pipe and remove all dirt and burrs.
- 3. Check dry fit of pipe and fitting. Pipe should easily go into fitting 1/4" to 3/4" of the way.
- Apply liberal amount of All Purpose Primer/Cleaner to all surfaces which will be cemented.
- 5. After cleaning and priming wait 15 seconds to allow surfaces to soften. While surface is still wet apply the cement.
- 6. Follow the directions provided with the solvent cement to make proper joints.

### **CAUTION**

Avoid contact with eyes, mucous membranes, and prolonged skin contact. Use only in a well ventilated area. Avoid prolonged breathing of vapor. Do not use near heat, sparks or flame.

## **FIRST AID**

Eyes - flush with plenty of water for 15 minutes. Get medical attention. Skin- flush thoroughly with water. If irritation persists, get medical attention. Internal - if swallowed, give 1 or 2 glasses of water. Do not induce vomiting and call physician immediately.

## KEEP OUT OF REACH OF CHILDREN.

## **UPC NUMBER AND CARTON INFORMATION**

SIZE	UPC NUMBER	CARTON CUBIC FEET
1/4 pt	0 54647 08000 0	.222
1/2 pt.	0 54647 08005 5	.385
pt.	0 54647 08010 9	.376
qt.	0 54647 08015 4	.711
gal.	0 54647 08020 8	1.000
55 gal.	0 54647 08025 3	10.72
	1/4 pt 1/2 pt. pt. qt. gal.	1/4 pt 0 54647 08000 0 1/2 pt. 0 54647 08005 5 pt. 0 54647 08010 9 qt. 0 54647 08015 4 gal. 0 54647 08020 8

<sup>\*</sup> Dauber in cap

<sup>\*\*</sup> Jumbo dauber in cap