3M GM Specification 9985159

Annual Test Data

Technical Bulletin

The 3M IATD Quality Laboratory tested the following tapes to the Automotive Specification 9985159. The results of the testing are provided below in the following information. Tapes not listed on this document have not been tested to this specification.

3M[™] Performance Plus Duct Tape 8979

Approved by IATD Quality:

Steven Winship

Steven Winship Test Coordinator

3M [™] Performance Plus Duct Tape 8979			Expiration Date: January 31, 2024		
Lot Number	Substrate	Test	Test Method	Specification	Result
20028-01	Stainless Steel	Adhesive Thickness	9985291 Para 3.1.2.2	.23 mm minimum	0.25 mm
		Color	9985159, Table 1	Black	Black
		Peel Adhesion Strength			
		To Steel	ASTM D1000	285 N/m minimum	565.26 N/m
		To Backing	ASTM D1000	175 N/m minimum	454.09 N/m
		Tensile Strength	ASTM D1000	3500 N/m minimum	6140 N/m

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